



Metal Product Manufacturing & Trusted OEM Partner

A trusted manufacturer for leading European brands -
from concept to delivery.

The TRUMPF logo is visible on a white machine component. It features the word 'TRUMPF' in blue capital letters above a solid blue square. The machine is a large industrial metalworking tool, likely a lathe or mill, with a cutting tool in operation, creating a shower of sparks. The background is a dark, industrial setting with soundproofing panels.

**CATALOGUE OF
PRODUCTS AND SERVICES**

With you since **1993**

Years of experience **30 +**

Manufacturing and assembly **6.800 m²**

Number of employees **50 +**

INTRODUCTION

At GMM PROIZVODNJA, we provide comprehensive OEM manufacturing and precision metal processing – all under one roof.

Our integrated capabilities include engineering, prototyping, component manufacturing, surface treatment, assembly, and logistics.

Through the synergy of advanced machinery and the expertise of our experienced team, we offer flexible, high-quality manufacturing solutions tailored to the specific requirements of customers for small to mid-sized series.

GMM PROIZVODNJA d.o.o.

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CERTIFIED
ISO 9001
ISO 14001



WHY CHOOSE GMM PROIZVODNJA?

GMM PROIZVODNJA offers comprehensive metal manufacturing solutions with precision, expertise, and flexible, sustainable processes.

01 **Comprehensive production process**
From development to delivery.

02 **Technical expertise**
Experienced and highly skilled workforce.

03 **Precision and quality**
ISO 9001 and ISO 14001 certified processes.

04 **Manufacturing flexibility**
From prototypes to mid-sized series, from small to large products.

05 **Reliable partnership**
Trusted by leading global brands.

06 **Sustainable operations**
Environmentally responsible processes.

Your trusted
Partner

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MISSION

To deliver high-quality, precision metal manufacturing and OEM solutions that exceed customer expectations through innovation, operational excellence, and sustainable practices.

VISION

To become a recognized specialist in OEM solutions in Europe by consistently delivering innovative and high-precision solutions based on advanced technology and a strong commitment to customer success.



OUR STORY

01

The tradition of GMM PROIZVODNJA dates back to 1973. Over the years, the company has grown into a trusted partner in the field of metal manufacturing and OEM solutions.

02

We proudly collaborate with some of Europe's leading industrial brands, providing reliable, robust, and innovative components and products.

03

Our operations are founded on quality, customer focus, and continuous improvement, supported by the ongoing renewal of ISO 9001 and ISO 14001 certifications.

04

GMM PROIZVODNJA is recognized as a reliable partner, committed to technological excellence and the creation of measurable value for its customers.

05

Driven by innovation, precision, and excellence, we consistently develop solutions that meet the highest standards of quality, performance, and reliability.

Community Involvement and Sponsorships

GMM PROIZVODNJA is proudly engaged in the local community and actively supports a wide range of sports and youth initiatives:

- Sponsorship of sports teams
- Support for youth sports and local competitions
- Participation in community events and socially responsible projects
- Long-term commitment to strengthening local partnerships and community well-being

This community involvement is a core value of the company and holds personal significance for the owner and the management of GMM PROIZVODNJA.



Areas of Operation

We are present across a wide range of industrial sectors, delivering technically demanding components and assemblies. Our solutions support the development of tools, equipment, and devices that require a high level of precision and reliability.

- Professional power tools
- Construction and technical equipment
- Industrial and medical devices
- Fitness equipment
- Custom-engineered products tailored to specific requirements



Built on trust.
Defined by quality.
Driven by innovation.

OUR VALUES

01 Trust and Professionalism

Built on trust and professionalism: Integrity, transparency, and technical expertise are the foundation of our work.

02 Continuous Improvement

We promote continuous improvement: We are committed to developing and optimizing our processes for greater efficiency, precision, and sustainability.

03 Customer Success

Focused on customer success: Our goal is not only to meet but to exceed customer expectations - through reliable execution, flexible solutions, and long-term partnership

04 Quality Assurance

We implement ISO-certified processes and strict inspections to ensure quality and consistency:

- In-process and final quality control
- Material traceability
- Continuous improvement and readiness for customer audits

05 Sustainability and Responsibility

We prioritize environmentally responsible manufacturing:

- Environmental standards in line with ISO 14001 certification
- Energy-efficient equipment and processes with reduced waste
- Responsible sourcing of materials from certified partners

06 Technology and Innovation

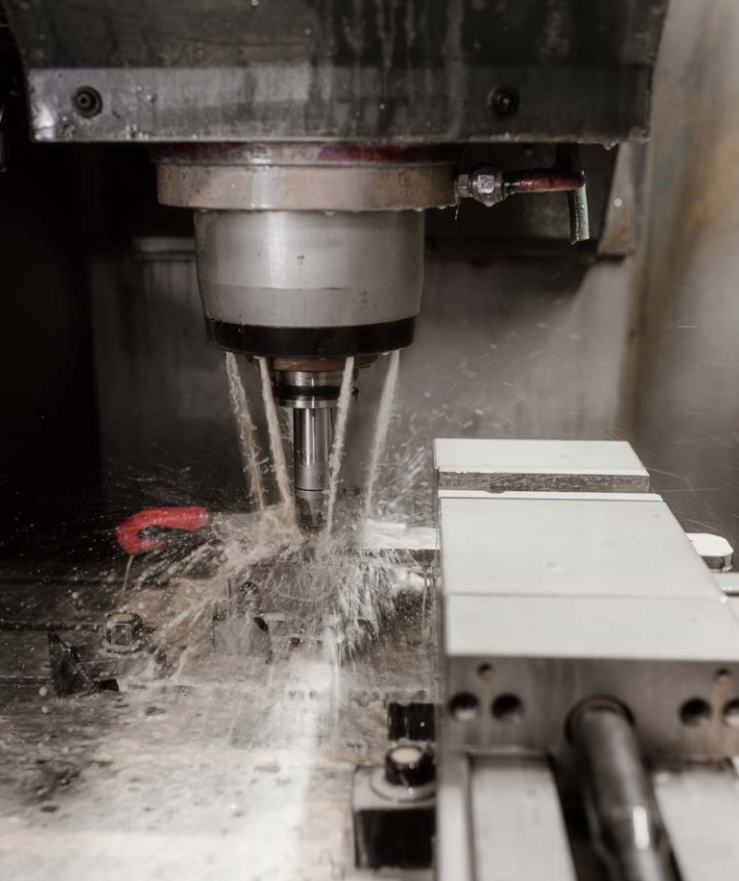
GMM PROIZVODNJA promotes innovation to keep its clients competitive:

- Investment in robotic and automated technologies
- Digitalized workflows
- Continuous collaboration in research and development

OUR SERVICES

We offer various services in the metal processing industry, aimed at delivering technologically advanced products for our partners





01

CNC Milling and Turning

We use advanced CNC milling machines and CNC lathes for metal processing, turning, and milling.

Machines:

- MORI SEIKI NH4000 (3+1 Axis)
- MORI SEIKI NH5000 (3+1 Axis)
- WD TEHNIK VMC1000 (3 Axis)
- CNC Lathe SL20

Capacity:

- Milling: 900 × 400 × 300 mm
- Turning: Ø90 mm x 500 mm



02

CNC Bending

For bending or folding, we use a CNC machine that enables sheet metal bending at different angles.

Machines:

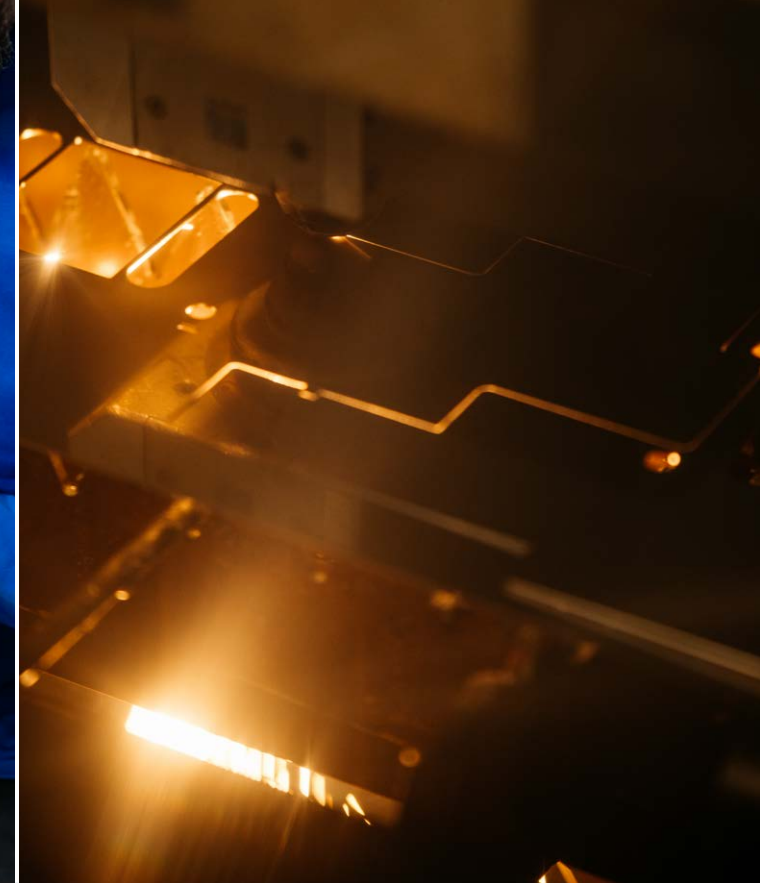
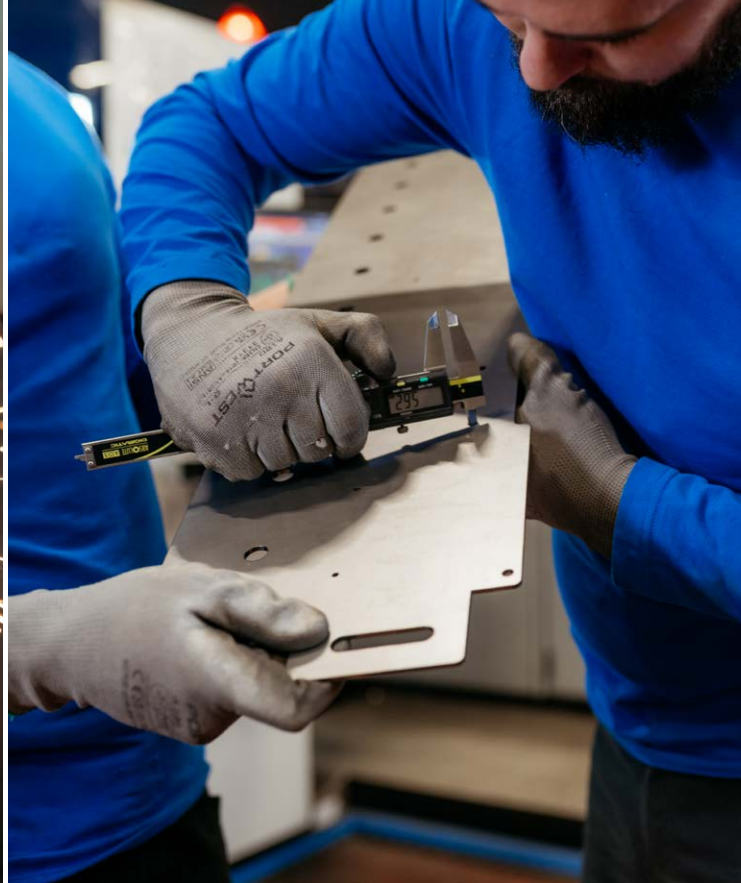
- Trumpf TruBend 3100
- Profis SYN 100/300

Dimensions:

up to 3000 mm width | press 100ton

Bending radii:

R0,5 | R0,6 | R0,8 | R1,25 | R1,5 | R2 | R3 | R6 | R8 | R10 | R22 | R72



03

Laser Cutting

High-quality cutting of sheet metal of various materials using laser machines.

Machines:

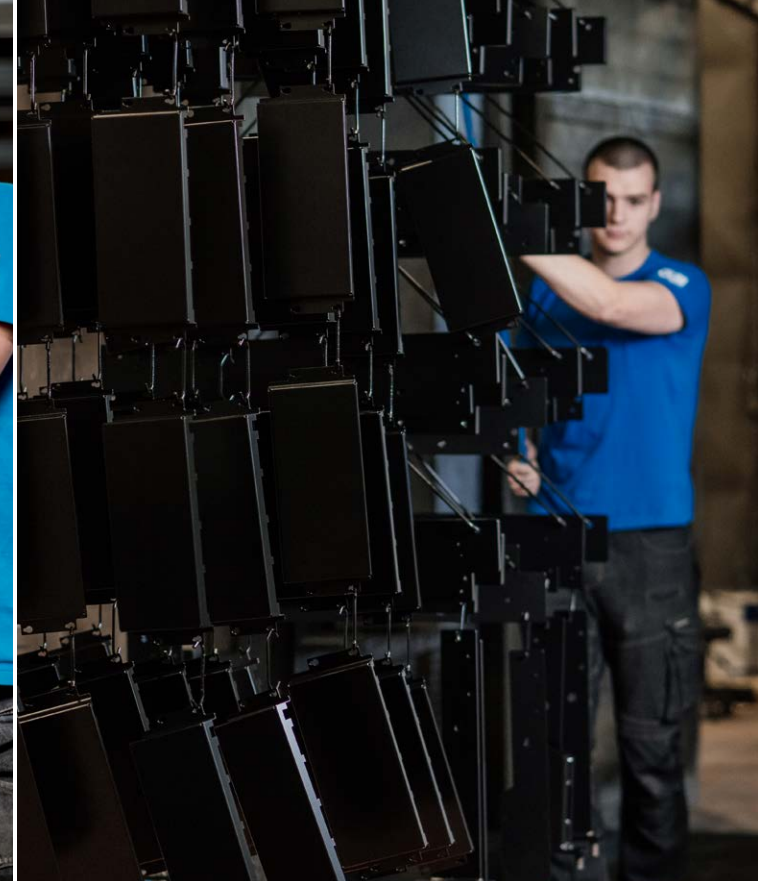
- Trumpf TruLaser 3030 4kW
- Trumpf TruLaser 3030 fiber 6kW

Format:

- Up to 1500 × 3000 mm

Materials

- Structural Steel: ≤ 20 mm
- Stainless Steel: ≤ 15 mm
- Aluminium: ≤ 10 mm



04

Powder Coating

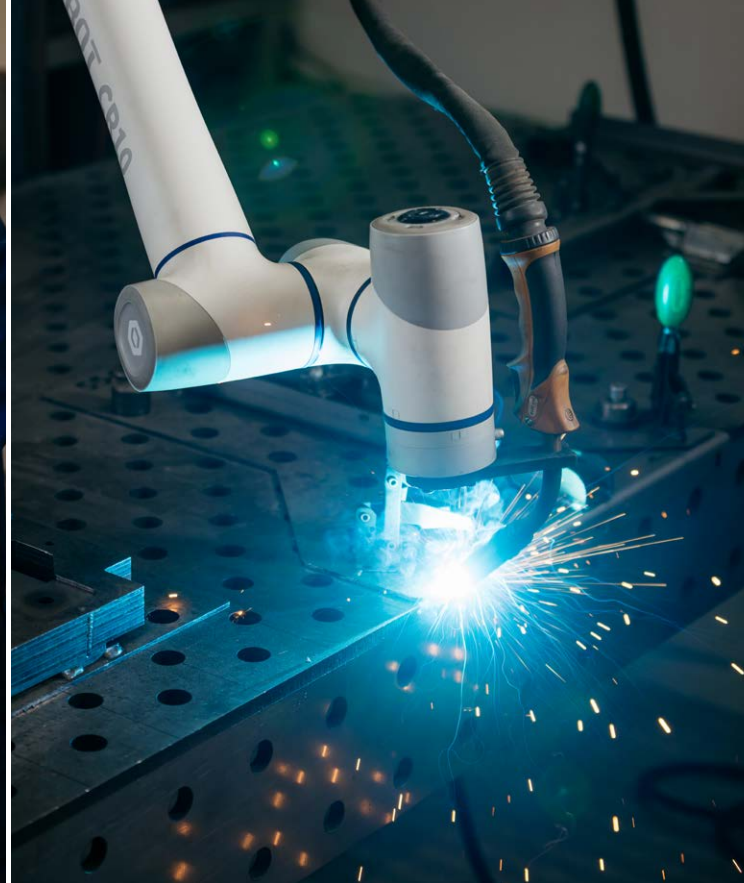
Powder coating in RAL colors with a layer thickness of 60–120 µm.

In-House Powder Coating

Max part size:

- 4000 × 2000 × 1500 mm

RAL color matching



05

Welding

Welding of various materials, including steel, stainless steel, and aluminum.

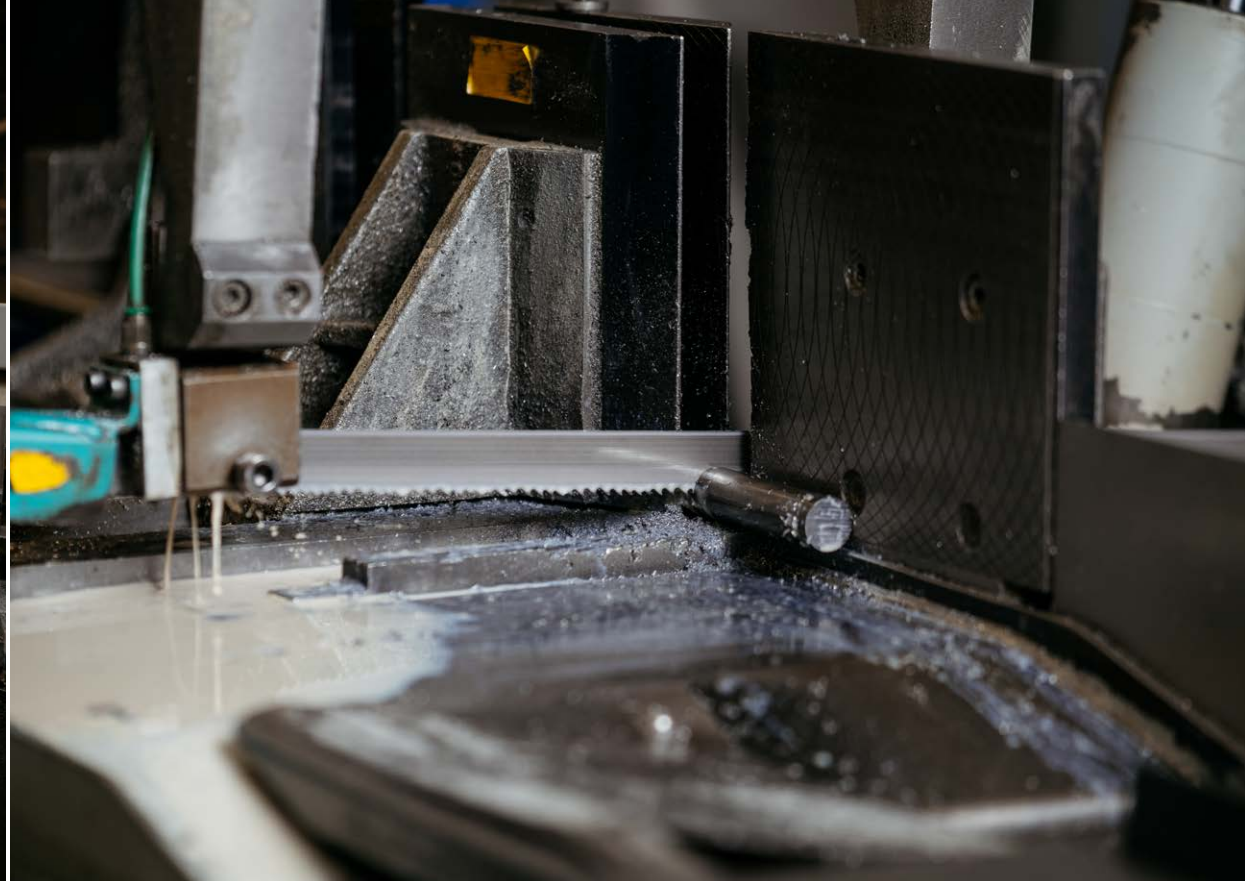
Processes:

- MIG
- MAG
- TIG
- Spot welding

Collaborative robotic arm reach:

- 1500 mm

Dedicated clamping fixtures ensure repeatability in serial production



06

CNC Cutting Profiles, Pipes and Bars

Max square profile:

- up to 400 × 400 mm

Round pipes and bard diameter

- up to Ø400 mm



07

Other Operations

- Drilling
- Threading
- Pressing
- Riveting
- Metal forming using an eccentric press with a force of 25-160 tons

Partner Services

- Galvanizing
- Anodizing

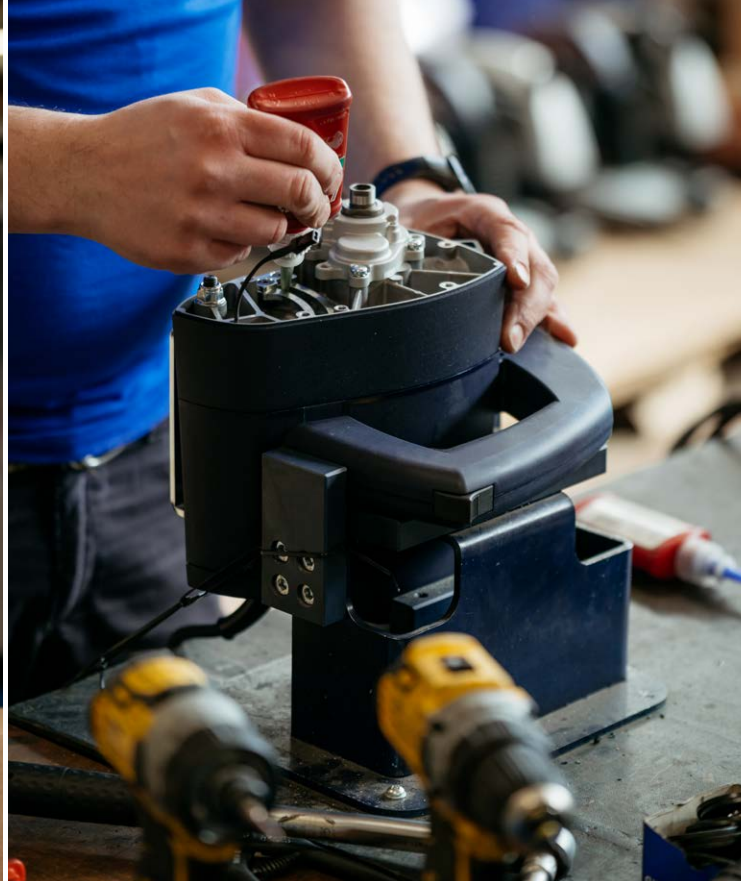


08

Product Development, Prototyping, and Testing

Execution of the entire product development process.

- Prototyping and Product Redesign
- Prototyping - Rapid and precise samples
- Functionality Improvements - Lighter, simpler, and more efficient products
- Shortened Production Time - Fast transition from idea to manufacturing



09

Assembly of Components and Products

Manual assembly of electric tools for professional use.

Assembly and packaging:

Custom assembly lines for high-quality assembly according to specifications:

- Multi-step component assembly
- Customized packaging for brand consistency



OEM MANUFACTURING

We manufacture various electric and battery-powered hand tools for well-known clients, as well as accessories for these tools, different metal product parts, and other custom-made products.

The advantage of in-house development and prototyping ensures speed and consistency throughout the entire process — from concept to final product. All products can be branded as required.

We provide comprehensive OEM solutions for small to mid-sized series.



- 01 Engineering and prototyping
- 02 Component manufacturing
- 03 Assembly and packaging
- 04 Global shipping and logistics

EXACT TOOLS

Professional electric hand tool for cutting thick-walled pipes of larger diameters.



BRUNSWICK

Structural steel products with surface protection, forming parts of automatic bowling lanes.





BOSCH GERMANY

Dust extraction guard for angle grinder cutting.



MESI ABPI MD

Trolley for medical devices and equipment.

TREND UK

Professional accessories and portable router mounting table.



STANLEY BLACK & DECKER

Guide rail for straight wood cutting with an electric saw.



This integrated approach ensures component quality, functional reliability, and on-time delivery - All under one roof.

GMM PROIZVODNJA

Headquarters on map



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Trusted by:

Among our partners are some of the most respected names in Europe: Bosch Germany, Würth, TTI, Stanley Black & Decker, Trend UK, Mesi, Brunswick, Exact Tools, Rems, Cedima, Heger Belgium.





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