

**INDUSTRIAL DEVELOPMENT, DESIGN  
AND MANUFACTURING COMPANY**

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CATALOGUE OF  
PRODUCTS AND SERVICES

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# INTRODUCTION

The private company GMM PROIZVODNJA d.o.o. was founded in 1993 as the legal successor of a joint venture group with over 40 years of experience in manufacturing, project design, services, sales and marketing.

We strive for continuous technological development and excel with a reliable machinery fleet, highly qualified staff, an excellent development team and a wide-spread subcontracting network in close proximity; mainly in the fields of Al casting, Al pressure casting, galvanizing and all types of anti-corrosion protection.

This means we are in the position to offer you all of our services in a reliable and timely manner:

R&D, design and redesign, machine tool manufacturing, CNC machining, bending, laser cutting, excentric presses, sawing, welding, assembly, anti-corrosion protection and Al casting.

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# WHY CHOOSE THE GMM PROIZVODNJA?



01

Excellent partner for strategic development.

02

Highly qualified employees, high level of quality control – ISO 9001:2015 and ISO 14000:2015 certificates and excellent reliability feedback from customers.

03

Design, redesign with the option to implement the entire process – from production to assembly.

04

Years of experience and excellent responsiveness.

05

Direct cooperation with our partners (from industrial development companies) in the surrounding area.

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# PRESENTATION OF THE PRODUCT RANGE PRODUCED IN GMM

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The company GMM PROIZVODNJA manufactures different electric and battery hand tools for known buyers, accessories for electric and battery hand tools, tables, different metal products and special custom made products. All products can be personalized - OEM.

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EXPERIENCE



FLEXIBILITY



HIGH QUALITY

## ACCESSORIES FOR ELECTRIC AND BATTERY HAND TOOLS

### Router tables

#### Range of use:

- professional portable router tables
- black fence squareness adjustment for absolute accuracy
- bench leg level adjustment when mounted on a bench
- made to EN standards



### Work tables

#### Range of use:

- supports for all mitre saw
- lightweight design for easy transportation on and off site
- replaceable wood tabletop support for tool mounting



### Work benches with different accessories

#### Range of use:

- designed for use with all mitresliding mitre saws and combo saws
- strong and adjustable work piece support for safe working on longer pieces
- features Tool mounts with safety lock for last and safe assembly



### Carts for transporting tools

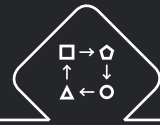
#### Range of use:

- for transporting different kinds of tools
- strong and adjustable, as well folding, work piece support for safe working on longer pieces





EXPERIENCE



FLEXIBILITY



HIGH QUALITY

## Guide rails, metal jigs and clamps

### Range of use:

- guide rails for circular saw, length: 1–2,6 m
- metal jigs
- different clamps



## Bags for electric and battery tools and accessories

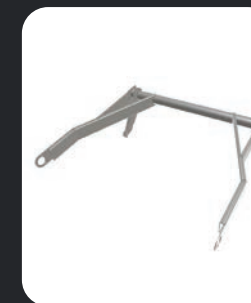
### Range of use:

- different kind of bags from durable material for caring tools an accessories
- custom made



## SPECIAL CUSTOM MADE METAL PRODUCTS

We offer a comprehensive development and production of complex small and large serial custom made products as well as components and semi-products.



Welded construction for Bowling lanes



Machined aluminium casted element



Stamped sheet metal housing



Welded robust machine base



Modular sales stand with accessories

## ELECTRIC AND BATTERY HAND TOOLS

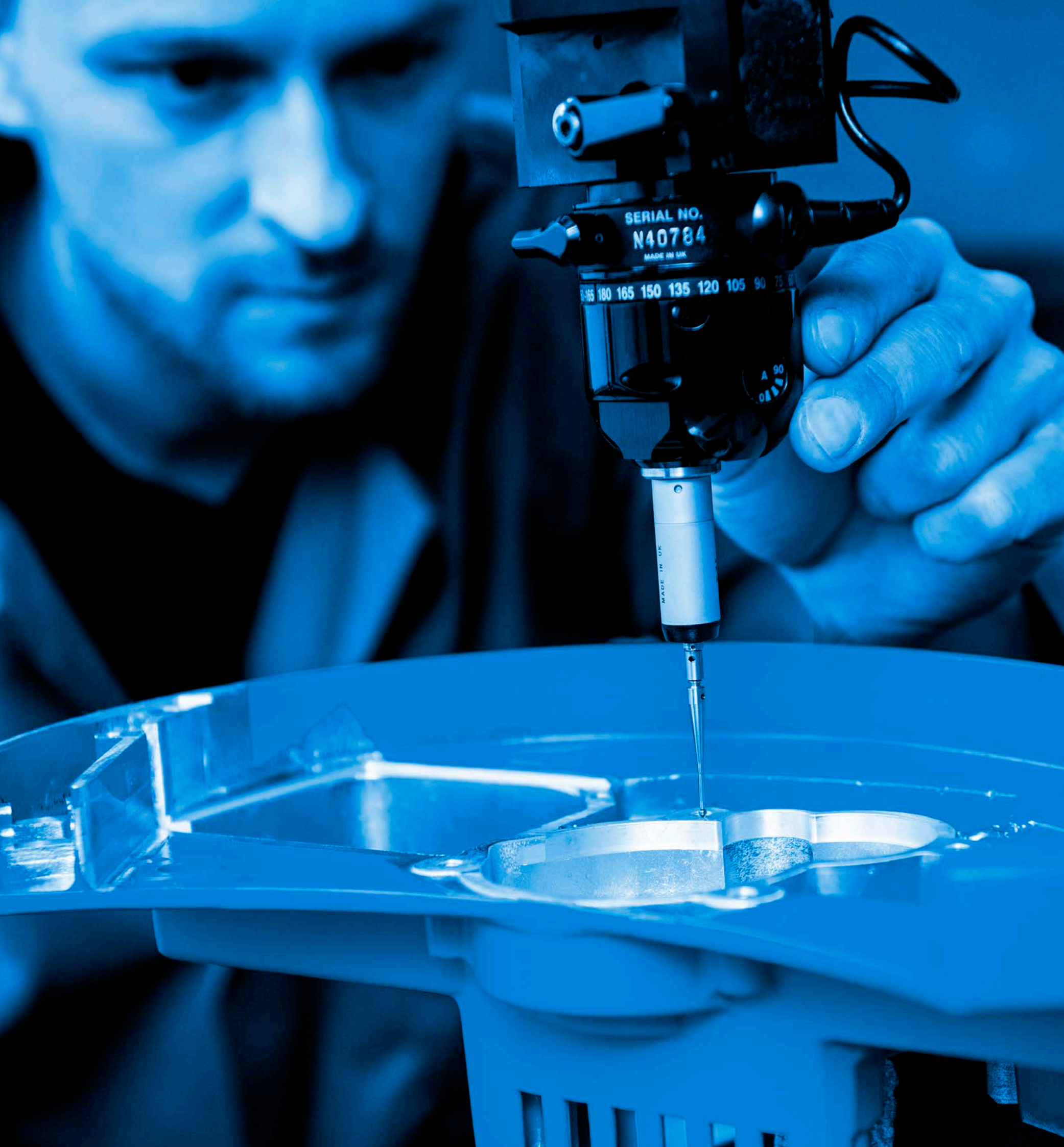
## Electric and battery Pipe Cutting machines

### Range of use:

- material: plastic, steel and stainless steel
- 150–400 mm
- max pipe wall thickness: 8 mm
- plastic: 25 mm







# SERVICES

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GMM PROIZVODNJA also offers different services in metal processing industry with only one aim: manufacture the technologically best product for end-user.

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HIGH QUALITY



PRECISION

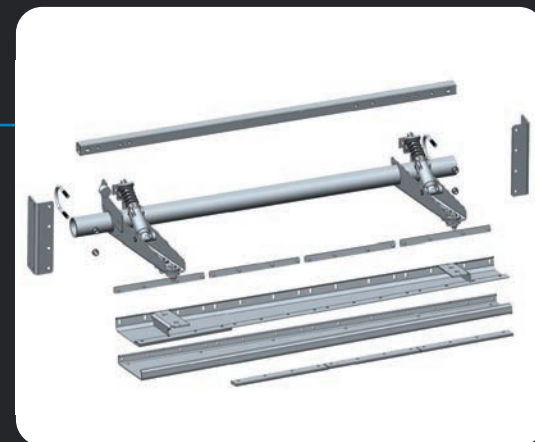


FAST RESPONSE

## WE CAN OFFER YOU THE FOLLOWING SERVICES

### Product Design & developing / prototyping

- new products development for known customer
- design facilities available – 3D CAD designing
- prototyping



### Assembly of complex and simple sets

- separate assembly cells for individual products
- current available area 1.300 m<sup>2</sup>
- expanding possible



## Machining of aluminium and steel elements

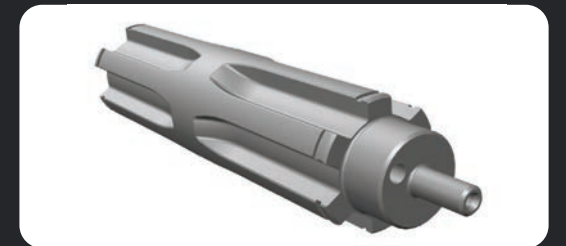
### CNC machining centers:

- highly productive for mass production Mori Seiki NH 5000 and NH 4000
- working area: 500 × 500 mm
- max. speed: 14.000/min



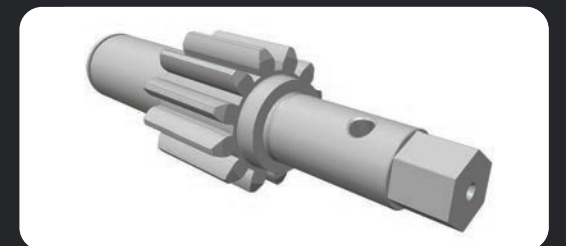
### CNC turning:

- max. turning diameter: 250 mm
- max. turning length: 500 mm
- shift X, Y, Z: 176 × 520 mm
- positioning accuracy of 0,002 mm



### CNC machining:

- EAGLE 1000
- distance spindle – table: 120–630 mm
- table size: 1.200 × 450 mm
- max. table load: 600 kg
- shift X, Y, Z: 1.020 × 510 × 510 mm
- positioning accuracy of 0,004 mm
- the accuracy of alignment: ± 0,002 mm
- load capacity of 20 tools







HIGH QUALITY



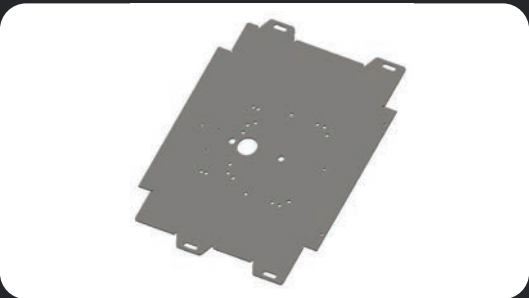
PRECISION



FAST RESPONSE

Laser cutting

- TRUMPF Trumatic TC L3030 and Trulaser 3030
- power: 3000 W
- working area: 3000 × 1500 mm
- wight up to: 710 kg



CNC bending

- length: up to 3000 mm
- power: 100 T
- 4 axes

Bending radiuses:

R0.8 | R1.25 | R1.5 | R2 | R3 | R5 | R6 | R8 | R10 | R20 | R45



Excentric presses

- from 25–160 T
- whit sheet metal feeder



Welding

- welding material: steel, stainless steel, aluminum ...
- manual welding, semi-automated MIG welding, spot welding and puncture



Design and manufacturing of hydraulic components and systems



Powder coating, zincing, burnishing

- Together with our subcontractors, we can also offer you the following professional and quality services of coating, zincing and burnishing.

THEY  
TRUST US

GMM HEADQUARTERS  
ON MAP







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